



NOTES, UNLESS OTHERWISE SPECIFIED

1. REMOVE BURRS AND BREAK SHARP EDGES
2. ONE DECIMAL TOLERANCE ± 0.6 MM
3. INSIDE CORNER RADIUS OPTIONAL UP TO 2 MM
4. MATERIAL: AL ALY 7075-T7351. CHEMFILM PER MIL-C-5541 STRAW COLOR
5. ALL PARTS INCLUDING SINGLE PROTOTYPES SHALL BE MADE USING THE SAME METHODS WHICH WOULD BE USED FOR QUANTITIES OF 750 PARTS

PROPRIETARY AND CONFIDENTIAL
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METRIC		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div> TMT Observatory Corporation 2632 E. Washington Blvd. Pasadena, CA 91107</div> <div>TITLE: <h1>SLEEVE</h1></div>				
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS		DRAWN	JM					3-30-10
		TOLERANCES:		CHECKED						
		ANGULAR: MACH±0.5°		ENG APPR.						
		TWO PLACE DECIMAL ±0.3		MFG APPR.						
		THREE PLACE DECIMAL ±0.08		Q.A.						
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994								
		MATERIAL					SIZE	DWG. NO.		REV
		NOTED					SIZE	DWG. NO.		REV
		FINISH					B			
		NOTED								
NEXT ASSY		USED ON								
APPLICATION		DO NOT SCALE DRAWING					SCALE: 2:1		WEIGHT:	SHEET 1 OF 1