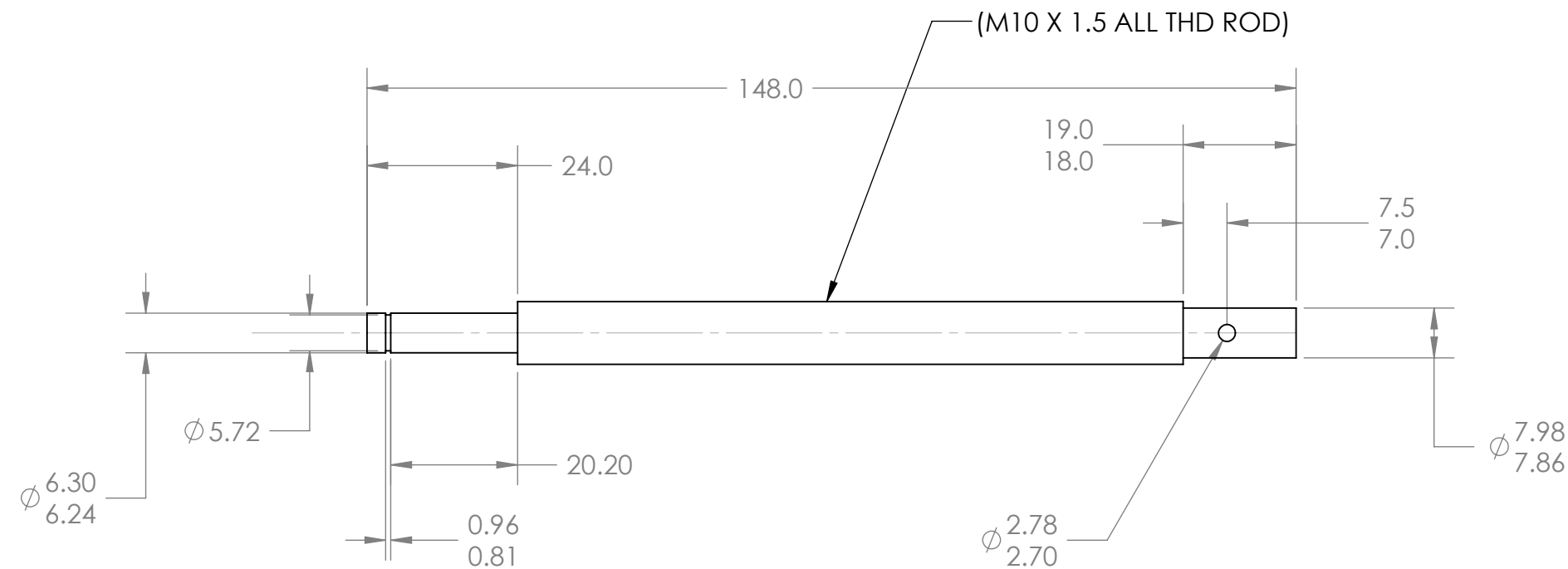




1. REMOVE BURRS AND BREAK SHARP EDGES
2. ONE DECIMAL TOLERANCE ± 0.8 MM
3. INSIDE CORNER RADIUS OPTIONAL UP TO 2 MM
4. ALL PARTS INCLUDING SINGLE PROTOTYPES SHALL BE MADE USING THE SAME METHODS WHICH WOULD BE USED FOR QUANTITIES OF 750 PARTS



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METRIC		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		<div>TMT <small>TELETYPE TELETYPE</small> TITLE: <div>TRACKING SCREW</div></div>			
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS		DRAWN		JM				3-30-10	
		TOLERANCES:		CHECKED							
		ANGULAR: MACH ±0.5°		ENG APPR.							
		TWO PLACE DECIMAL ±0.3		MFG APPR.							
		THREE PLACE DECIMAL ±0.08		Q.A.							
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994									
		MATERIAL									
		18-8 SS ALL THD									
		FINISH									
		NONE									
NEXT ASSY		USED ON									
APPLICATION		DO NOT SCALE DRAWING		SCALE: 1:1 WEIGHT: SHEET 1 OF 1							