


- NOTES, UNLESS OTHERWISE SPECIFIED
- 1. REMOVE BURRS AND BREAK SHARP EDGES
 - 2. ONE DECIMAL TOLERANCE ± 0.8 MM
 - 3. INSIDE CORNER RADIUS OPTIONAL UP TO 2 MM
 - 4. MATERIAL: AL ALY 6061-T6. CHEMFILM PER MIL-C-5541 STRAW COLOR
 - 5. ALL PARTS INCLUDING SINGLE PROTOTYPES SHALL BE MADE USING THE SAME METHODS WHICH WOULD BE USED FOR QUANTITIES OF 750 PARTS

PROPRIETARY AND CONFIDENTIAL
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METRIC		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TMT TMT Observatory Corporation 2632 E. Washington Blvd. Pasadena, CA 91107			
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS		DRAWN	JM	3-30-10	TITLE: <div>ACTUATOR CLAMP</div>		
		TOLERANCES:		CHECKED					
		ANGULAR: MACH ±0.5°		ENG APPR.					
		TWO PLACE DECIMAL ±0.3		MFG APPR.					
		THREE PLACE DECIMAL ±0.08		Q.A.					
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994					SIZE		
		MATERIAL					DWG. NO.		
		NOTED					REV		
		FINISH					B		
NEXT ASSY		USED ON					SCALE: 1:2		
APPLICATION		DO NOT SCALE DRAWING					WEIGHT:		SHEET 1 OF 1