




- NOTES, UNLESS OTHERWISE SPECIFIED
1. REMOVE BURRS AND BREAK SHARP EDGES
 2. ONE DECIMAL TOLERANCE ± 0.6 MM
 3. INSIDE CORNER RADIUS OPTIONAL UP TO 1 MM
 4. MATERIAL: AL ALY 6061-T6. CHEM FILM PER MIL-C-5541 STRAW COLOR
 5. ALL PARTS INCLUDING SINGLE PROTOTYPES SHALL BE MADE USING THE SAME METHODS WHICH WOULD BE USED FOR QUANTITIES OF 750 PARTS

PROPRIETARY AND CONFIDENTIAL
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METRIC		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		<div>TMT TMT Observatory Corporation 2632 E. Washington Blvd. Pasadena, CA 91107</div>					
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS		DRAWN		JM		3-30-10		<div>TMT TITLE: <h1>CLAMP BASE</h1> SIZE B DWG. NO. REV</div>			
		TOLERANCES:		CHECKED									
		ANGULAR: MACH $\pm 0.5^\circ$		ENG APPR.									
		TWO PLACE DECIMAL ± 0.3		MFG APPR.									
		THREE PLACE DECIMAL ± 0.08		Q.A.									
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994											
		MATERIAL NOTED											
		FINISH NOTED											
NEXT ASSY		USED ON											
APPLICATION		DO NOT SCALE DRAWING						SCALE: 1:2		WEIGHT:		SHEET 1 OF 1	