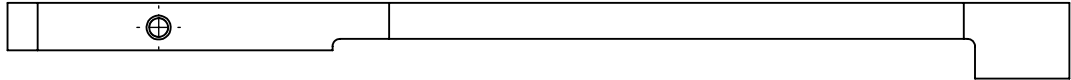


8 7 6 5 4 3 2 1

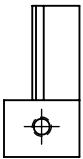
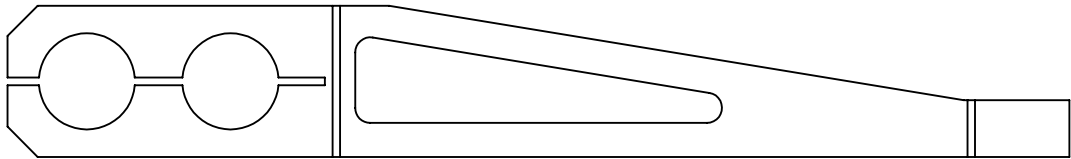
D

D



C

C



B

B


A

A

NOTES, UNLESS OTHERWISE SPECIFIED

1. REMOVE BURRS AND BREAK SHARP EDGES
2. ONE DECIMAL TOLERANCE ± 0.6 MM
3. INSIDE CORNER RADIUS OPTIONAL UP TO 2 MM
4. MATERIAL: AL ALY 6061-T6 OR 356 A CASTING
5. FINISH PER MIL-C-5541 STRAW COLOR
6. THIS IS A LIMITED IMENSION DRAWING. SEE MODEL FOR DIMENSIONS NOT SHOWN
7. PART MAY BE CAST FROM ALY ALY 356 A OR EQ. MATERIAL MUST HAVE 10% ELONGATION. CASTING TOOLING MUST ALLOW AMPLE MARGIN FOR SHRINKAGE
8. SMALL QUANTITIES OF THIS PART MAY BE MACHINED FROM BAR
9. THIS PART IS SAME AS -106 EXCEPT OPPOSITE HAND

PROPRIETARY AND CONFIDENTIAL
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METRIC		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		TMT TMT Observatory Corporation 2632 E. Washington Blvd. Pasadena, CA 91107	
THIRD ANGLE PROJECTION		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ±0.5° TWO PLACE DECIMAL ±0.3 THREE PLACE DECIMAL ±0.05		DRAWN		JM		3-16-10	
				CHECKED					
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		ENG APPR.					
				MFG APPR.					
				Q.A.					
		MATERIAL							
		NOTED							
		FINISH							
		NOTED							
NEXT ASSY		USED ON							
APPLICATION		DO NOT SCALE DRAWING						TITLE: <	

8 7 6 5 4 3 2 1